



ARKOS BRAKE FLUID DOT 4 Brake Fluid

ARKOS BRAKE FLUID DOT-4 is manufactured with synthetic components like Glycol Ether and Glycols with anti-oxidant inhibitors and other high performance additives, which gives better protection against corrosion and vapour lock.

Benefits

- Exceptional thermal stability
- Excellent chemical stability
- Good water tolerance
- Very good fluidity at low temperatures

Applications

ARKOS BRAKE FLUID DOT-4 is designed for better performance than DOT-3 brake fluid especially with operation at higher temperatures. It has a higher vapour lock point than conventional DOT-3 brake fluid.

It is fully compatible with other fluids meeting FMVSS 116 DOT-3, DOT-4 and DOT-5.1, however it is advised not to mix different grades for superior performance.

It is recommended to change the brake fluid once in TWO years and it is recommended to use the brake fluid completely from the bottle once open.

Performance Specifications

Conditions of use

ARKOS BRAKE FLUID DOT-4 is not compatible with mineral based brake fluid and hence shall not be mixed or used in operating system with mineral oil based brake fluid. Since it is Glycol Ether based it will affect the paintwork; hence any such contact shall be avoided.

Storage

The container shall be stored in cool and dry place. Once open it shall be used immediately; as it is hygroscopic in nature and deteriorate on absorption of moisture. Its self-life is 24 months in sealed condition.

Characteristics (Typical Values)

ARKOS BRAKE FLUID DOT 4		
TEST PARAMETERS	LIMITS FMVSS DOT4	TYPICAL VALUES
Appearance	Clear, homogenous liquid meets free form Water, dirt, sediments,	Meets the requirement.

Color	N.A.	Pale Amber
Equilibrium reflux	Boiling pt., °C 230min.	242
Wet ERBP, °C	155min.	162
Kinematics Viscosity, mm ² /Sec. a) at minus 40 °C at 100 °C	1800max. 1.5min.	1740 2.08
Ph Value	7.0 to 11.5	8.65
Brake Fluid stability a) High Temperature stability change in ERBP, °C Max b) Chemical stability °C change in ERBP of mixture °C max.	3+0.05 for each degree above 225 °C 3+0.05 for each degree above 225 °C	2 2
Corrosion Test: at 100°C for 120hrs. a) Mass change, mf/cm ² , max Tinned Iron Steel Aluminum Cast Iron Brass Copper b) Connection of Metal Strip c) Appearance of test fluid in jar at 23 + 5 °C d) Crystalline deposit it on the walls or jar and metal strips. e) Sediments, % by volume f) pH of Test Fluid g) Effect on Rubber cup(SBR) i) Appearance ii) Hardness. Decrease(IRHD) iii) Base Dia Increase, mm	0.2 0.2 0.1 0.2 0.4 0.4 No visible pitting or Etching No jelling None 0.10Max 7.0 to 11.5 No disintegration as Evidenced by blisters of Sloughing 15Max. 1.6Max	0.0174 0.0184 0.0049 0.0278 0.0292 0.0312 No pitting or Etching No jelling None Nil 8.46 No disintegration. 5 0.32

Nature of test	Requirements	Actual reading
Fluidity & appearance at law temperature a)at Minus 40 °C for 144 hrs. i)Sludging, Sedimentation Crystallisation or stratification. ii)Bubble flow time, Second b)at Minus 50 °C for 6hrs. i)Sludging, Sedimentation Crystallisation or stratification ii)Bubble flow time, Second	None 10Max None 35Max.	None 3.0 None 30
Evaporation test at 100 °C a)Loss in Mass% b)Abrasiveness or grittiness c)Pour point of residue, °C	80Max. None < - 5	59.74 None < - 5
Water Tolerance Test: a)at Minus 40 °C for 120hrs. i) Clarity ii)Sludging, Sedimentation Stratification, or Crystallisation iii)Bubble flow time, Second b)at 60 °C for 24hrs. i) Startification ii)Sediments, % by Volume	Clear None 10Max. None 0.15Max.	Clear None 3.1 None Nil.
Compatibility test a)at – 40 °C for 24hrs. i)Clarity ii)Sludging, Sedimentation, Crystallisation,or Stratification b)at 60 °C for 24hrs. i)Stratification ii)Sediments, %Volume	Clear None None 0.05Max.	Clear None None Nil
Resistance to Oxidation a)Change in mass mg/cm ² i) Aluminum ii)Cast Iron b)Condition of Metal strips	0.05Max. 0.3Max. No visible pitting or etching & no gummy deposits.	0.0065 0.0271 No pitting & No deposits.

Effects on Rubber cups (SBR)		
a)at 70 °C for 70h		
i)Base dia increase, mm	0.17 to 1.6	0.36
ii)Hardness decrease, IRHD	10Max.	5
iii)Appearance	No disintegration as evidenced by blisters, sloughing & stickiness	No disintegration
b)at 120 °C for 70h		
i)Base dia increase, mm	0.17 to 1.6	0.44
ii)Hardness decrease, IRHD	15Max	6
iii)Appearance	No disintegration as evidenced by blister, sloughing& stickiness.	No disintegration.

Note: Always consult your owner’s manual to check for recommended viscosity grade and specifications of oil for your particular vehicle/machine/equipment.



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